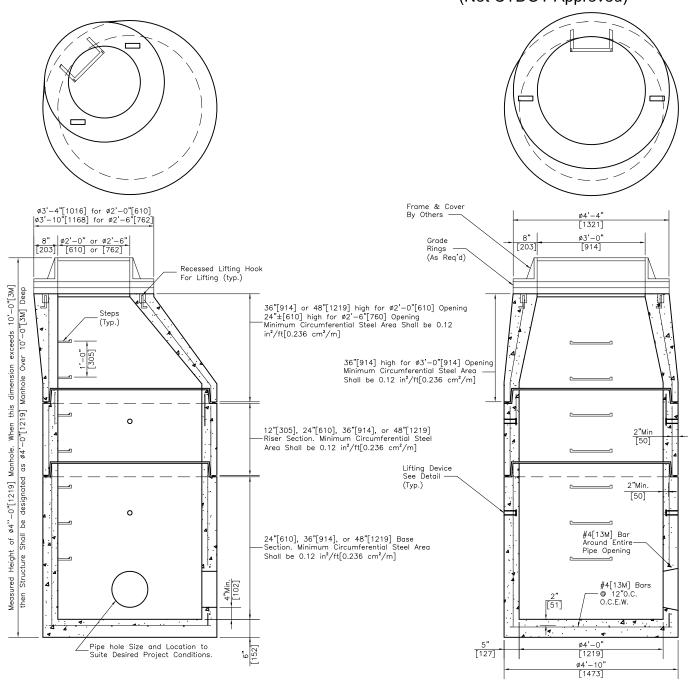


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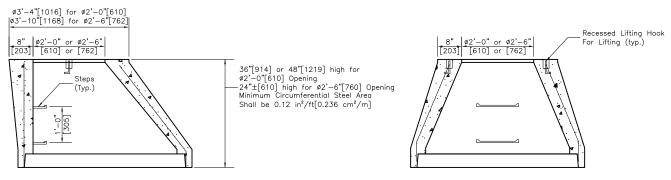
Manholes 48"[1219] Diameter

PRECAST CONCRETE
W/STRAIGHT BASE SLAB
TAPERED CONE CONSTRUCTION
(Not CTDOT Approved)

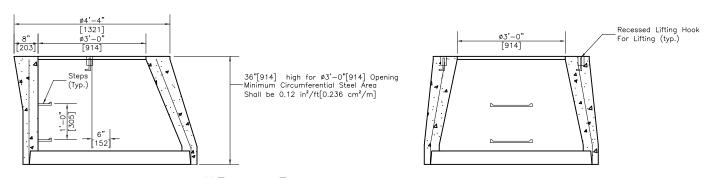


**=Nominal Dimension. Slight variation in dimensions may occur due to tapering for manufacturing purposes.

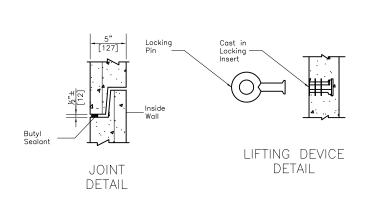
PRECAST CONCRETE 48"[1219] DIAMETER



Ø24"[610] & Ø30"[760] Cone Opening



Ø36"[914] Cone Opening



PRODUCT WEIGHTS		
UNIT	HEIGHT (in/[mm])	WEIGHT (lbs[kg])
BASE SECTION	24"[610] 36"[914] 48"[1219]	2,975[1,351] 3,775[1,714] 4,575[2,078]
RISERS	12"[305] 24"[610] 36"[914] 48"[1219]	800[363] 1,600[727] 2,400[1,090] 3,200[1,453]
CONE SECTION	36"[914] high x24"[610] Open 48"[1219] high x24"[610] Open	2,500[1,135] 3,200[1,453]
	24"[610] high x30"[762] Open	1,700[772]
	36"[914] high x36"[914] Open	2,400[1,090]

- 1. Minimum Concrete Compressive Strength = 4,000PSI[27,580kPa] shall be obtained prior to shipping.
- 2. Product conforms to ASTM C478 and AASHTO M199 Specifications.
- 3. Steel bar reinforcement shall conform to ASTM A615, Grade 60 with a minimum clear cover of 2"[50].
- 4. Steel welded wire fabric (WWF) reinforcement shall conform to ASTM A185. Minimum circumferential steel area shall be 0.12 in²/ft[0.236 cm²/m] as per ASTM C478.

 5. All pipe openings to be closed by Contractor using materials conforming to CTDOT Standard Specification M.08.02.
- 6. Butyl joint sealant shall conform to ASTM C990 and/or AASHTO M198.
- 7. Knockouts for pipe openings shall be placed at the required location and height for project. There shall be a minimum 4"[102] distance between knockout and bottom or top of base/riser section. Steel reinforcement shall have minimum 2"[50] clear concrete cover. Maximum size of knockout may be govern by height of required base/riser section.

 8. Flexible boot connections may be requested for pipe to manhole connections. Pipe size and type to be specified.
- 9. Wall thickness will not change for structure depth over 10'-0"[3M] deep.
- 10. An asphaltic coating can be applied to exterior surfaces of structure if required.

^{**=}Nominal Dimension. Slight variation in dimensions may occur due to tapering for manufacturing purposes.