

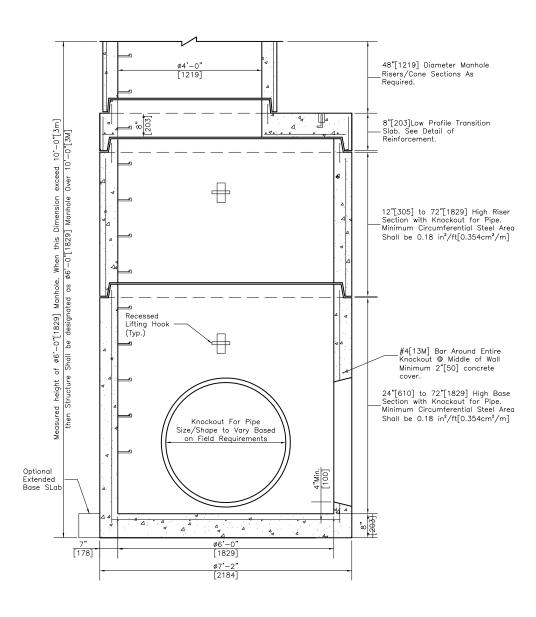
Manufacturers of Concrete Products

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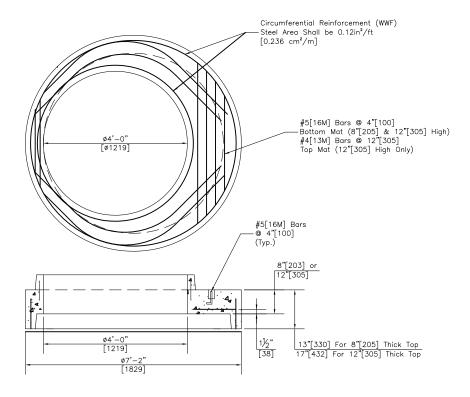
Manholes 72"[1829] Diameter

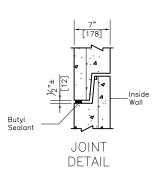
PRECAST CONCRETE
W/STRAIGHT BASE SLAB
TRANSITION CONSTRUCTION



^{**=}Nominal Dimension. Slight variation in dimensions may occur due to tapering for manufacturing purposes.

PRECAST CONCRETE 72"[1829] DIAMETER





PRODUCT WEIGHTS		
UNIT	HEIGHT (in/[mm])	WEIGHT (Ibs[kg])
BASE	24"[610]	8,620[3,918]
SECTION	36"[914]	10,430[4,741]
	48"[1219]	12,240[5,564]
	60"[1524]	14,050[6,386]
	72"[1828]	15,860[7,209]
RISERS	12"[305]	1,810[823]
	24"[610]	3,620[1,645]
	36"[914]	5,430[2,468]
	48"[1219]	7,240[3,291]
	60"[1524]	9,050[4,113]
	72"[1828]	10,860[4,936]
TRANSITION	8"[205] SLAB	3,060[1,392]
	12"[305] SLAB	5,140[2,336]

NOTES:

- 1. Minimum Concrete Compressive Strength = 4,000PSI[27,580kPa] shall be obtained prior to shipping.
- 2. Product conforms to ASTM C478 and AASHTO M199 Specifications.
- 3. Steel bar reinforcement shall conform to ASTM A615, Grade 60 with a minimum clear cover of 2"[50].
- Steel welded wire fabric (WWF) reinforcement shall conform to ASTM A185. Minimum circumferential steel area shall be 0.18 in²/ft[0.354 cm²/m] as per ASTM C478.
- 5. All pipe openings to be closed by Contractor using materials conforming to CTDOT Standard Specification M.08.02.
- 6. Butyl joint sealant shall conform to ASTM C990 and/or AASHTO M198.
- 7. Knockouts for pipe openings shall be placed at the required location and height for project. There shall be a minimum 4"[102] distance between knockout and bottom or top of base/riser section. Steel reinforcement shall have minimum 2"[50] clear concrete cover. Maximum size of knockout may be govern by height of required base/riser section.
- 8. Flexible boot connections may be requested for pipe to manhole connections. Pipe size and type to be specified.
- 9. Wall thickness will not change for structure depth over 10'-0"[3M] deep.
- 10. An asphaltic coating can be applied to exterior surfaces of structure if required.

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